

9/14/2020

Hollywood Controls Inc.

[www.hollywoodcontrols.com](http://www.hollywoodcontrols.com)

888-318-2380

Toyota Tacoma 2005-2020

Steel D-Ring or V-Ring Tie Down Kit (2)

NOT Including 3/8" Drive T55 Torx Bit or Bolts

pn: TA64006/7/8/10/11

## Description

***Send us some photos of your installation and we will post them on our WEB site!***

***truck@hwc.com***

Please note instructions here are for both D & V ring parts! Not all versions are pictured below, but assembly is identical.

This listing is for a pair of D-Ring Tie-Downs for your Tacoma. We make it a painless, no drilling installation! We supply plated steel 2" D/V-Rings with 400# working/1200# breaking strength welded rings. But in this kit you are using your old bolts! So there is some pain on your side. You need to grind off the ridges on the bolt that retain the washer.

Your Taco came with 2 rear bed tie-downs and a weak rail system. You have NO WAY to tie cargo to the bed at the front or center. Buy one of our kits to do front or center. Buy two kits to do them both!

We don't like the Toyota D-Ring kit for mounting through the composite bed at the front sides. They are not at floor level, the backing plates are small and the composite bed can flex or crack under load.

Installation:

You need only one tool for this job. A T55 Torx bit is used to remove your old bolts. They should come out easily, but in corrosive environments, some WD40 may help. We have included some photos from under the bed to show access holes where you can apply WD-40 spray lubricant before removing old bolts. If they are stiff, work them back and forth with lube. Some customers have also recommended wire brushing exposed bolt ends where accessible in the frame.

***Be sure to assemble them correctly. Slide the D/V-Ring onto the bolt with the larger face up (non-dimpled), then slide on the washer. Insert and orientate as shown in the pictures and tighten firmly.***

There is no clear torque spec, as you are clamping composite above a spacer tube.

***Do not try to have the D/V-Ring swivel around the bolt as the factory ones do. These bolts keep your bed on the truck! Correctly installed, your new D/V-Rings will fold down neatly towards the center of the bed below the ribs.***

***NOTE: Because the OEM bolt head, as originally installed, is flush with the top of the bed ribs, your new D/V rings will be slightly proud of the top of the bed ribs by 0.130-0.160 in. Please take this into consideration.***

## Content

- 1 kit - Tacoma Tie-Down Kit with 2 D/V-Rings Cadmium/Black/Galv/SS/HD
- sku # TA64006/7/8/10/11
- NOT Including 1 - 3/8" T55 Torx Bit or Bolts



Figure 1  
TA64006 KIT Using YOUR bolts

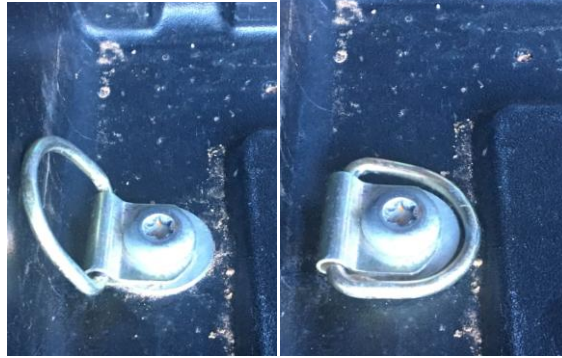


Figure 2  
Mounted Front Left



Figure 3  
3/8" T55 TORX



Figure 4  
TA64007 KIT Using YOUR bolts



Figure 5  
Mounted Front Left



Figure 6  
Left Front Bolt Lube Location



Figure 7  
Left Center Bolt Lube Location



Figure 8  
Right Center Bolt Lube Location